

## **Project H-5: Research of new X-TM-Y alloys (X=Ca, Mg, Li; TM=transition metals, Y=metals)**

**H. T. Takeshita<sup>1)</sup>, N. Kuriyama<sup>2)</sup>**

*IEA HIA 2003 AR*

<sup>1)</sup> **Kansai University, Suita, Osaka, JAPAN**

*E-mail: h-take@ipcku.kansai-u.ac.jp*

<sup>2)</sup> **National Institute of Advanced Industrial Science and Technology, Ikeda, Osaka, JAPAN**

*E-mail: kuriyama-n@aist.go.jp*

### **1. Objective**

The objective of this project is to search for the new intermetallic compounds and alloys with the possibility of large hydrogen storage capacities. This project is exploratory and limited to a preliminary experimental survey on possibilities for gaseous hydrogen storage.

### **2. Latest results**

In 2002 we confirmed that a new ternary hydride was formed through the decomposition of hydrogenated  $\text{CaNi}_2$  and  $\text{CaNi}_3$  alloys in  $\text{H}_2$  atmospheres. The new hydride had the CsCl type structure for its constituent metal atoms and its hydrogen storage capacity was 1.5H/M (H/M: molar ratio of hydrogen to metal). In the case that the hydride is prepared through the decomposition of  $\text{CaNi}_2$  or  $\text{CaNi}_3$  hydrides, it is impossible to obtain a  $\text{CaNiH}_3$  sample with the single phase structure; the sample so obtained contains a secondary phase such as metallic nickel. In 2003, we tried to prepare the  $\text{CaNiH}_3$  sample with single phase structure.

Firstly we tried to prepare the target sample by a sintering method.  $\text{CaH}_2$  and metallic nickel were chosen as starting materials and they were weighed so that the nominal compositional ratio of Ca to Ni could be 1, mixed and then cold-pressed under a purified argon atmosphere. The pellet was put into  $\text{Al}_2\text{O}_3$  crucible and then heated at 673K in an  $\text{H}_2$  atmosphere of 0.7MPa for 24 hours. The reaction of  $\text{CaH}_2$  with metallic nickel was not observed under those conditions.

Next, mechanical grinding was applied to prepare the target sample. In this case, the alloy with the bulk composition of  $\text{Ca:Ni}=1:0.96$ , which has a multiphase structure composed of Ca,  $\text{CaNi}_2$  and  $\text{CaNi}_3$ , was chosen as a starting material. The starting material was mechanically ground in an  $\text{H}_2$  atmosphere of 0.7MPa for 3-40 hours. The X-ray diffraction profile of the sample milled for 3 hours exhibited that its original constituent phases changed to their corresponding hydride ones. However the X-ray diffraction profile of the sample milled for 40 hours exhibited the formation of  $\text{CaNiH}_3$ , although there existed small amounts of minor phases such as metallic nickel.

### **3. Future work**

Since it was found that the sample with a single phase structure composed of  $\text{CaNiH}_3$  can be prepared by mechanical grinding, structural analysis such as neutron diffraction will be applied to the so prepared sample in order to obtain the detailed information about the  $\text{CaNiH}_3$ . The rehydrogenation of the sample after decomposition in  $\text{H}_2$  atmosphere will be tried in order to find the way that  $\text{CaNiH}_3$  can reversibly absorb and desorb hydrogen. In addition, the effect of the additives on the improvement of the stability of the hydride will be examined.